BRODA SEATING

Instruction:	Caster Post Replacement for 930	Document Number:	SWI-07-048
		Revision No.:	0
Approval:	Greg Hall	Revision Date:	6-Sep-11
		Written By:	Ashley

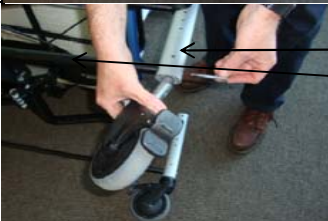| Step	Tools	Qty	Hardware	Qty	Broda Part	Execution	Figures
Step 1						Lay chair on one side.	
Step 2			7/16" Wrench			Loosen bolts on all four casters and completely remove from the caster posts. If this is a Positioning dual hub model, also remove the casters from the side rail brace and back rail brace. (Keep all hardware to re-use on replacement.)	Caster Post Side Rail Brace
Step 3						Remove side rail brace and back rail brace if applicable.	Note: Back brace is not shown in picture, however would be assembled across the back of the rear caster posts, if dual cylinder is
Step 4			7/16" Wrench			Loosen both bolts on each corner of the base, where side rails attach to caster posts to completely remove all casters posts.	Side Rail

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Step 5			7/16" Wrench			Install new caster posts to desired seat height. Insert all fasteners removed in steps above, before tightening. If you tighten before all fasteners are inserted, base may be difficult to align.	
Step 6						If switching caster posts from a Mobility chair (short caster posts) to a Positioning chair (tall caster posts), you will want to install the side rail brace and back rail brace (to lowest hole on caster post) for a dual hub model. If you are switching from a Positioning to a Mobility chair, the side rail brace and back rail brace are not required. Re-install casters the same way they were removed in Step # 2.	Mobility Chair-Short Caster Posts / Positioning Chair - Tall Caster Posts
Step 7						Contact Broda Customer Service With Questions.	

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Hardware List		
Check	QTY	ITEM

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